

STANDARD SPECIFICATION FOR LOX, LIN AND LAR TANKS

Revision: 02

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Mouci					
Storage Medium	Liquid Oxygen, Liquid Nitrogen, Liquid Argon				
Туре	CDL-50/0.8(1.6)	CDL-30/0.8(1.6)	CDL-20/0.8(1.6)	CDL-10/0.8(1.6)	CDL-5/0.8(1.6)
Configuration		Double	Layer , Vertical/Hor	izantal	•
Manufacturer		Zhuhai Ev	ergrow Gas Equipme	nt Co.Ltd.	

Design Parameter

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Gross Volume	m3	52.63	31.58	21.05	10.5	5.2
Net Capacity	m3	50	30	20	10	5
Design & Mfg. Code			GB/ASME/P	ED/GOST/or Custom	er Specified	•
Design Temperature	0 C	-196	-196	-196	-196	-196
Max.Operating Pressure	Мра	0.8(1.6)	0.8(1.6)	0.8(1.6)	0.8(1.6)	0.8(1.6)
Vacuum pressure	Pa	0.05	0.05	0.05	0.05	0.05
Insulation type		Multilayer high Vacuum				

Material and Construction

Material of Inner Vessel	Stainless Steel 304
Material of Outer Vessel	Carbon Steel
Pipe	Stainless Steel 304
Valves and Instruments	as per Flow Chart and Valve Schedule

Painting

Surface Treatment	Degreased for Oxygen service (inner vessel)
Surface freatment	Sandblasted (outer vessel)
Primer	2 coats of Eopxy primer to a total of 80 micron
Top paint & Color	2 coats of Polyurethane type to a total of 80 micron, Color: Glossy White

Dimension

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Height	m	13.52	11.96	10.06	8.32	5.86
Diameter	m	2.8	2.4	2.2	2	1.8

Labelling and Name Plates

Valves Labelling	All valves shall be labeled with round aluminium plate below the handle according to the valves number and name as per attached Flow Chart
Name Plate	Three alumunium plates with black engraved letterings in English should be provided and installed on the front side of the tank under the level indicator:
	1) Name Plate
	2) Flow Chart
	3) Conversion Chart

Protection for Shipment

Protection for Snipment	
General	All tanks must be provided with sufficient seaworthy protection to avoid damage during land transportation, shipment, transhipment and loading and unloading.
Pipe Connection Ends	There shall not be any uncovered connection ends. All pipe ends must be covered with a heat shrink plastic covering or end caps
Inside the Container	5m3, 10m3 and 20m3 Tanks shall be loaded into a 20' or 40" HC (High Cube) Containers or Open Top Containers.
Fixing	The tank inside the container must be adequately secured using wire rope during to the container to prevent movement to any direction during shipment.
Loose Cargo Shipment	30m3 Tanks capacity or more that does not fit into standard containers are shipped as Flat Rack or loose cargo. The underside of the tank (or when placed sideways, shall be raised with wooden blocks connecting the two pair of side supports to protect the tank body from uneven surface.

Other Requirement

Inner vessel treatment	To be filled with N2 gas 5psi during transportation.
Anchor Bolts	To be provided as per foundation at site if designed.